

Material Safety Data Sheet

SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

Chevron Soluble Oil

Product Use: Metal Working Fluid

Product Number(s): CPS233703, CPS255752, CPS255754

Synonyms: Chevron Soluble Oil B, Chevron Soluble Oil T1, Chevron Soluble Oil T2

Company Identification

Chevron Products Company
 a division of Chevron U.S.A. Inc.
 6001 Bollinger Canyon Road
 San Ramon, CA 94583
 United States of America
 www.chevronlubricants.com

Transportation Emergency Response

CHEMTREC: (800) 424-9300 or (703) 527-3887

Health Emergency

Chevron Emergency Information Center: Located in the USA. International collect calls accepted. (800) 231-0623 or (510) 231-0623

Product Information

email : lubemsds@Chevron.com
 Product Information: (800) LUBE TEK
 MSDS Requests: (800) 414-6737

SECTION 2 COMPOSITION/ INFORMATION ON INGREDIENTS

COMPONENTS	CAS NUMBER	AMOUNT
Highly refined mineral oil (C15 - C50)	Mixture	70 - 90 %weight
Diethylene glycol	111-46-6	< 3 %weight
2-Butoxyethanol	111-76-2	< 2 %weight

SECTION 3 HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

- OIL MIST MAY CAUSE RESPIRATORY IRRITATION
- CAUSES SKIN IRRITATION
- WATER EMULSIONS OF METALWORKING FLUIDS MAY BECOME CONTAMINATED WITH HARMFUL MICROORGANISMS

IMMEDIATE HEALTH EFFECTS

Eye: Not expected to cause prolonged or significant eye irritation.

Skin: Contact with the skin causes irritation. Contact with the skin is not expected to cause an allergic skin response. Symptoms may include pain, itching, discoloration, swelling, and blistering. Not expected to be harmful to internal organs if absorbed through the skin.

Ingestion: May be irritating to mouth, throat, and stomach. Symptoms may include pain, nausea, vomiting, and

diarrhea.

Inhalation: Not expected to be harmful if inhaled. Contains a petroleum-based mineral oil. May cause respiratory irritation or other pulmonary effects following prolonged or repeated inhalation of oil mist at airborne levels above the recommended mineral oil mist exposure limit. Symptoms of respiratory irritation may include coughing and difficulty breathing.

SECTION 4 FIRST AID MEASURES

Eye: No specific first aid measures are required. As a precaution, remove contact lenses, if worn, and flush eyes with water.

Skin: Wash skin with water immediately and remove contaminated clothing and shoes. Get medical attention if any symptoms develop. To remove the material from skin, use soap and water. Discard contaminated clothing and shoes or thoroughly clean before reuse.

Ingestion: If swallowed, get medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.

Inhalation: If exposed to excessive amounts of material in air, move the exposed person to fresh air. Get medical attention if coughing or respiratory discomfort occurs.

SECTION 5 FIRE FIGHTING MEASURES

FIRE CLASSIFICATION:

OSHA Classification (29 CFR 1910.1200): Not classified by OSHA as flammable or combustible.

NFPA RATINGS: Health: 0 Flammability: 1 Reactivity: 0

FLAMMABLE PROPERTIES:

Flashpoint: (Cleveland Open Cup) 160 °C (320 °F) (Min)

Autoignition: No Data Available

Flammability (Explosive) Limits (% by volume in air): Lower: Not Applicable Upper: Not Applicable

EXTINGUISHING MEDIA: Use water fog, foam, dry chemical or carbon dioxide (CO₂) to extinguish flames.

PROTECTION OF FIRE FIGHTERS:

Fire Fighting Instructions: This material will burn although it is not easily ignited. For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus.

Combustion Products: Highly dependent on combustion conditions. A complex mixture of airborne solids, liquids, and gases including carbon monoxide, carbon dioxide, and unidentified organic compounds will be evolved when this material undergoes combustion.

SECTION 6 ACCIDENTAL RELEASE MEASURES

Protective Measures: Eliminate all sources of ignition in vicinity of spilled material.

Spill Management: Stop the source of the release if you can do it without risk. Contain release to prevent further contamination of soil, surface water or groundwater. Clean up spill as soon as possible, observing precautions in Exposure Controls/Personal Protection. Use appropriate techniques such as applying non-combustible absorbent materials or pumping. Where feasible and appropriate, remove contaminated soil. Place contaminated materials in disposable containers and dispose of in a manner consistent with applicable regulations.

Reporting: Report spills to local authorities and/or the U.S. Coast Guard's National Response Center at (800) 424-8802 as appropriate or required.

SECTION 7 HANDLING AND STORAGE

Precautionary Measures: Do not get in eyes, on skin, or on clothing. Do not breathe oil mist at concentrations above the recommended mineral oil mist exposure limit. Do not taste or swallow. Wash thoroughly after handling.

Unusual Handling Hazards: Emulsions of soluble metalworking fluids and water may become contaminated with harmful microorganisms such as bacteria and fungus which can cause illness and infection. This can occur even in emulsions with fluids which initially contain some biocide because the biocide can be depleted during service. A metalworking fluid maintenance program should be followed in order to control this hazard. Such a program may require the use of biocides. For information, contact Chevron at 1-800-LUBE-TEK or lubetek@Chevron.com.

General Handling Information: Avoid contaminating soil or releasing this material into sewage and drainage

systems and bodies of water.

Static Hazard: Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary but may not, by themselves, be sufficient. Review all operations which have the potential of generating and accumulating an electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures. For more information, refer to OSHA Standard 29 CFR 1910.106, 'Flammable and Combustible Liquids', National Fire Protection Association (NFPA 77, 'Recommended Practice on Static Electricity', and/or the American Petroleum Institute (API) Recommended Practice 2003, 'Protection Against Ignitions Arising Out of Static, Lightning, and Stray Currents'.

Container Warnings: Container is not designed to contain pressure. Do not use pressure to empty container or it may rupture with explosive force. Empty containers retain product residue (solid, liquid, and/or vapor) and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition. They may explode and cause injury or death. Empty containers should be completely drained, properly closed, and promptly returned to a drum reconditioner or disposed of properly.

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

GENERAL CONSIDERATIONS:

Consider the potential hazards of this material (see Section 3), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

ENGINEERING CONTROLS:

Use in a well-ventilated area.

PERSONAL PROTECTIVE EQUIPMENT

Eye/Face Protection: No special eye protection is normally required. Where splashing is possible, wear safety glasses with side shields as a good safety practice.

Skin Protection: Wear protective clothing to prevent skin contact. Selection of protective clothing may include gloves, apron, boots, and complete facial protection depending on operations conducted. Suggested materials for protective gloves include: Chlorinated Polyethylene (or Chlorosulfonated Polyethylene), Nitrile Rubber, Silver Shield, Viton.

Respiratory Protection: No respiratory protection is normally required.

If user operations generate an oil mist, determine if airborne concentrations are below the occupational exposure limit for mineral oil mist. If not, wear an approved respirator that provides adequate protection from the measured concentrations of this material. For air-purifying respirators use a particulate cartridge.

Use a positive pressure air-supplying respirator in circumstances where air-purifying respirators may not provide adequate protection.

Occupational Exposure Limits:

Component	Agency	TWA	STEL	Ceiling	Notation
2-Butoxyethanol	ACGIH	20 ppm (weight)	--	--	A3
2-Butoxyethanol	OSHA Z-1	240 mg/m3	--	--	Skin
Highly refined mineral oil (C15 - C50)	ACGIH	5 mg/m3	10 mg/m3	--	--
Highly refined mineral oil (C15 - C50)	OSHA Z-1	5 mg/m3	--	--	--

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Attention: the data below are typical values and do not constitute a specification.

Color: Brown

Physical State: Liquid

Odor: Hydrocarbon or sulfurous

pH: Not Applicable

Vapor Pressure: No data available

Vapor Density (Air = 1): >1
Boiling Point: 100°C (212°F) (Min)
Solubility: Forms emulsion with water
Freezing Point: Not Applicable
Specific Gravity: 0.92 - 0.93 @ 15.6°C (60.1°F) / 15.6°C (60.1°F)
Volatile Organic Compounds (VOC): 10.5 %weight (Approximate)
Viscosity: 28 cSt @ 40°C (104°F) (Min)
Evaporation Rate: No Data Available

SECTION 10 STABILITY AND REACTIVITY

Chemical Stability: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Incompatibility With Other Materials: May react with strong acids or strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

Hazardous Decomposition Products: None known (None expected)

Hazardous Polymerization: Hazardous polymerization will not occur.

SECTION 11 TOXICOLOGICAL INFORMATION

IMMEDIATE HEALTH EFFECTS

Eye Irritation: The Draize eye irritation mean score in rabbits for a 24-hour exposure was: 8/110.

Skin Irritation: For a 4-hour exposure, the Primary Irritation Index (PII) in rabbits is: 4.2/8.0.

Skin Sensitization: This material did not cause skin sensitization reactions in a Buehler guinea pig test.

Acute Dermal Toxicity: LD50: >2g/kg (rat).

Acute Oral Toxicity: LD50: >5 g/kg (rat)

Acute Inhalation Toxicity: The acute inhalation toxicity hazard is based on evaluation of data for similar materials or product components.

ADDITIONAL TOXICOLOGY INFORMATION:

This product contains petroleum base oils which may be refined by various processes including severe solvent extraction, severe hydrocracking, or severe hydrotreating. None of the oils requires a cancer warning under the OSHA Hazard Communication Standard (29 CFR 1910.1200). These oils have not been listed in the National Toxicology Program (NTP) Annual Report nor have they been classified by the International Agency for Research on Cancer (IARC) as; carcinogenic to humans (Group 1), probably carcinogenic to humans (Group 2A), or possibly carcinogenic to humans (Group 2B). These oils have not been classified by the American Conference of Governmental Industrial Hygienists (ACGIH) as: confirmed human carcinogen (A1), suspected human carcinogen (A2), or confirmed animal carcinogen with unknown relevance to humans (A3).

This product contains 2-butoxyethanol (2-BE, CAS# 111-76-2). 2-BE is not considered a significant acute or chronic toxicity hazard in humans. A validated physiologically based pharmacokinetic model indicates that humans receiving extensive dermal or inhalation exposure to 2-BE would not receive a toxic dose of 2-butoxyacetic acid (Appl. Occup. Environ. Hyg. 8:580-586, 1993), the metabolite principally responsible for the observed toxicity of 2-BE in laboratory animals.

This product contains diethylene glycol (DEG). The estimated oral lethal dose is about 50 cc (1.6 oz) for an adult human. DEG has caused the following effects in laboratory animals: liver abnormalities, kidney damage and blood abnormalities. It has been suggested as a cause of the following effects in humans: liver abnormalities, kidney damage, lung damage and central nervous system damage.

SECTION 12 ECOLOGICAL INFORMATION

ECOTOXICITY

The toxicity of this material to aquatic organisms has not been evaluated. Consequently, this material should be kept out of sewage and drainage systems and all bodies of water.

ENVIRONMENTAL FATE

This material is not expected to be readily biodegradable.

SECTION 13 DISPOSAL CONSIDERATIONS

Use material for its intended purpose or recycle if possible. Oil collection services are available for used oil recycling or disposal. Place contaminated materials in containers and dispose of in a manner consistent with applicable regulations. Contact your sales representative or local environmental or health authorities for approved disposal or recycling methods.

SECTION 14 TRANSPORT INFORMATION

The description shown may not apply to all shipping situations. Consult 49CFR, or appropriate Dangerous Goods Regulations, for additional description requirements (e.g., technical name) and mode-specific or quantity-specific shipping requirements.

DOT Shipping Description: PETROLEUM LUBRICATING OIL, NOT REGULATED AS A HAZARDOUS MATERIAL FOR TRANSPORTATION UNDER 49 CFR

Additional Information: NOT HAZARDOUS BY U.S. DOT. ADR/RID HAZARD CLASS NOT APPLICABLE.

IMO/IMDG Shipping Description: PETROLEUM LUBRICATING OIL; NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER THE IMDG CODE

ICAO/IATA Shipping Description: PETROLEUM LUBRICATING OIL; NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER ICAO

SECTION 15 REGULATORY INFORMATION
--

- EPCRA 311/312 CATEGORIES:** 1. Immediate (Acute) Health Effects: YES
 2. Delayed (Chronic) Health Effects: NO
 3. Fire Hazard: NO
 4. Sudden Release of Pressure Hazard: NO
 5. Reactivity Hazard: NO

REGULATORY LISTS SEARCHED:

01-1=IARC Group 1	03=EPCRA 313
01-2A=IARC Group 2A	04=CA Proposition 65
01-2B=IARC Group 2B	05=MA RTK
02=NTP Carcinogen	06=NJ RTK
	07=PA RTK

The following components of this material are found on the regulatory lists indicated.

2-Butoxyethanol	03, 05, 06, 07
Diethylene glycol	07

CHEMICAL INVENTORIES:

All components comply with the following chemical inventory requirements: AICS (Australia), DSL (Canada), EINECS (European Union), IECSC (China), KECI (Korea), PICCS (Philippines), TSCA (United States).

One or more components does not comply with the following chemical inventory requirements: ENCS (Japan).

NEW JERSEY RTK CLASSIFICATION:

Under the New Jersey Right-to-Know Act L. 1983 Chapter 315 N.J.S.A. 34:5A-1 et. seq., the product is to be identified as follows: PETROLEUM OIL (Cutting oil)

WHMIS CLASSIFICATION:

Class D, Division 2, Subdivision B: Toxic Material -
Skin or Eye Irritation

SECTION 16 OTHER INFORMATION

NFPA RATINGS: Health: 0 Flammability: 1 Reactivity: 0

HMIS RATINGS: Health: 2 Flammability: 1 Reactivity: 0

(0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme, PPE:- Personal Protection Equipment Index recommendation, *- Chronic Effect Indicator). These values are obtained using the guidelines or published evaluations prepared by the National Fire Protection Association (NFPA) or the National Paint and Coating Association (for HMIS ratings).

LABEL RECOMMENDATION:

Label Category : SOLUBLE OIL 1

REVISION STATEMENT: This revision updates the following sections of this Material Safety Data Sheet: 1

Revision Date: 11/11/2005

ABBREVIATIONS THAT MAY HAVE BEEN USED IN THIS DOCUMENT:

TLV - Threshold Limit Value	TWA - Time Weighted Average
STEL - Short-term Exposure Limit	PEL - Permissible Exposure Limit
	CAS - Chemical Abstract Service Number
ACGIH - American Conference of Government Industrial Hygienists	IMO/IMDG - International Maritime Dangerous Goods Code
API - American Petroleum Institute	MSDS - Material Safety Data Sheet
CVX - Chevron	NFPA - National Fire Protection Association (USA)
DOT - Department of Transportation (USA)	NTP - National Toxicology Program (USA)
IARC - International Agency for Research on Cancer	OSHA - Occupational Safety and Health Administration

Prepared according to the OSHA Hazard Communication Standard (29 CFR 1910.1200) and the ANSI MSDS Standard (Z400.1) by the Chevron Energy Research & Technology Company, 100 Chevron Way, Richmond, California 94802.

The above information is based on the data of which we are aware and is believed to be correct as of the date hereof. Since this information may be applied under conditions beyond our control and with which we may be unfamiliar and since data made available subsequent to the date hereof may suggest modifications of the information, we do not assume any responsibility for the results of its use. This information is furnished upon condition that the person receiving it shall make his own determination of the suitability of the material for his particular purpose.