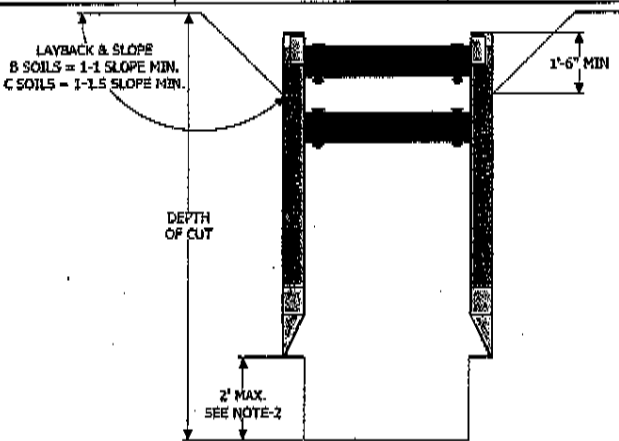
 <p>America's Trench Box Builder 685 HULL ROAD, MASON, MI 48854 PHONE (517) 676-8800</p>		<p align="center">SERIAL NUMBER 150415</p>		<p align="center">PAGE 1 OF 2 STEEL TRENCH SHIELD</p>			
<p>MODEL: XLD-416</p>			<p>4-PIPE "I"</p>	<p>MAX SPREADER LENGTH</p>	<p>20 FEET</p>		
<p>KNIFE-EDGE</p>	<p>NO</p>	<p>FOAM FILLER</p>	<p>NO</p>	<p>COLLAR TYPE</p>	<p>7" O.D. x 1/2" WALL w/2 1/4" PIN HOLES</p>		
<p>DATE OF MANUFACTURE</p>		<p>Nov-14</p>		<p>LIFT-LUG RATING</p>	<p>5,832 LBS</p>	<p>WEIGHT AS MANUFACTURED</p>	<p>4,370 LBS</p>
<p align="center">REFERENCE TO OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION RULES AND REGULATIONS, 29 CFR, NO 209, PART 1926, SUBPART P</p>							
<p>SHIELD SIZE</p>		<p>PSF RATING</p>		<p align="center">EXAMPLES OF MAXIMUM ALLOWABLE DEPTH OF CUT (FEET) IN SOIL TYPE TO BE EXCAVATED</p>			
<p>HEIGHT (FEET)</p>	<p>LENGTH (FEET)</p>	<p>MAXIMUM LATERAL EARTH PRESSURE CAPACITY AT TRENCH BOTTOM IN POUNDS PER SQUARE FOOT</p>		<p>TYPE B-45 (II) MEDIUM COHESIVE TO GRANULAR SOIL 45 PSF PER FT OF DEPTH</p>	<p>TYPE C-60 (III) SOFT COHESIVE TO SATURATED SOIL. 60 PSF PER FT OF DEPTH</p>	<p>TYPE C-80 (IV) SOFT SUBMERGED AND FLOWING SOIL. 80 PSF PER FT OF DEPTH</p>	
<p>4</p>	<p>16</p>	<p>1500</p>		<p>33</p>	<p>25</p>	<p>19</p>	
<p align="center">LIMITATIONS IN USE OF TABLE</p> <ol style="list-style-type: none"> TRENCH SHIELD TO BE ASSEMBLED AND INSTALLED IN ACCORDANCE WITH MANUFACTURER'S INSTRUCTIONS. (SEE PAGE-2) EXCAVATION 2 FEET BELOW BOTTOM OF SHIELD IS PERMITTED WHEN NO LOSS OF SOIL FROM BEHIND OR BELOW THE BOTTOM OF SHIELD IS ENCOUNTERED. SEE PARAGRAPH 1926.652 (e)(2)(i). THE COMPETENT PERSON SHALL MAKE THE DETERMINATION FOR COMPLIANCE. SUDDEN SHIFTING OF THE SHIELD VERTICALLY SHALL BE AVOIDED. DEPTH RATING IS BASED ON TEMPORARY LOADING, CONSULT MANUFACTURER IF SHIELD IS SUBJECT TO LONG TERM LOADING ADDITIONAL SHIELDS MAY BE STACKED WITH NO PENALTY IN DEPTH OF CUT AS LONG AS THE RATING OF THE EACH SHIELD IS NOT EXCEEDED AT THE DEPTH IT IS USED. MANUFACTURER APPROVED STACKING METHOD MUST BE USED. C-80 DOES NOT REPRESENT THE WORST POSSIBLE SOIL CONDITION. OBTAIN SITE-SPECIFIC ENGINEERING FOR EXTREMELY NON-STABLE CONDITIONS SUCH AS MARINE CLAY, PEAT, SOFT SUBMERGED AND FLOWING CLAYS, ETC. ANY MODIFICATIONS OR ALTERATIONS NOT ALLOWED UNLESS APPROVED IN WRITING BY EFFICIENCY PRODUCTION, INC. CONTRACTOR'S COMPETENT/QUALIFIED PERSON SHALL BE RESPONSIBLE FOR MONITORING SOIL CONDITIONS AND SHALL BE RESPONSIBLE FOR COMPLIANCE WITH ALL FEDERAL, STATE AND LOCAL LAWS, RULES, AND REGULATIONS. SPREADER PINS SHALL BE 8620 COLD DRAWN 80-90 KSI MIN. YIELD AND NO MORE THAN 1/4" SMALLER THAN COLLAR AND SPREADER PIN HOLES AS MANUFACTURED BY EFFICIENCY PRODUCTION, INC. LIFT LUG RATING IS (THE SAFE WORKING LOAD) FOR EACH INDIVIDUAL LIFT LUG. WEIGHT LISTED IS FOR SHIELD ONLY. USE ASSEMBLED WEIGHT INCLUDING SPREADERS FOR RIGGING PURPOSES 				<p align="center">DESCRIPTION</p> <p>CLAY, WITH UNCONFINED COMPRESSIVE STRENGTH GREATER THAN 0.5 TSF BUT LESS THAN 1.5 TSF COHESIONLESS GRAVEL, SILT, SILT LOAM OR SANDY LOAM</p>	<p align="center">DESCRIPTION</p> <p>SOFT COHESIVE SOIL UNCONFINED COMPRESSIVE STRENGTH GREATER THAN 0.3 TSF, BUT LESS THAN 0.5 TSF CLAY, SAND AND LOAMY SAND; SATURATED SOIL THAT IS STABLE, DRY SAND, OR DEWATERED SOILS</p>	<p align="center">DESCRIPTION</p> <p>SOFT COHESIVE SOIL UNCONFINED COMPRESSIVE STRENGTH LESS THAN 0.3 TSF. FRACTURED ROCK THAT IS NOT STABLE, OR SUBMERGED SAND AND LOAMY SAND THAT IS FLOWING. (SEE NOTE 5)</p>	
<p align="center">CONTINUED ON REVERSE SIDE</p>				 <p>Diagram showing trench shield cross-section with labels: LAYBACK & SLOPE B SOILS = 1-1 SLOPE MIN. C SOILS = 1-1.5 SLOPE MIN. DEPTH OF CUT. 1'-6" MIN. 2' MAX. SEE NOTE-2.</p>			
<p align="center">MANUFACTURED UNDER ONE OR MORE OF THE FOLLOWING U.S. PATENT NUMBERS: 4,090,365-4,114,383-4,259,028 ONE OR MORE OF THE FOLLOWING CANADIAN PATENT NUMBERS: 1,062,683-1,062,684</p>							
<p>CERTIFIED BY: EFFICIENCY PRODUCTION INC.</p>				<p>COPYRIGHT: 1991 EFFICIENCY PRODUCTION INC. ALL RIGHTS RESERVED</p>			



11/4/2014